NOTES

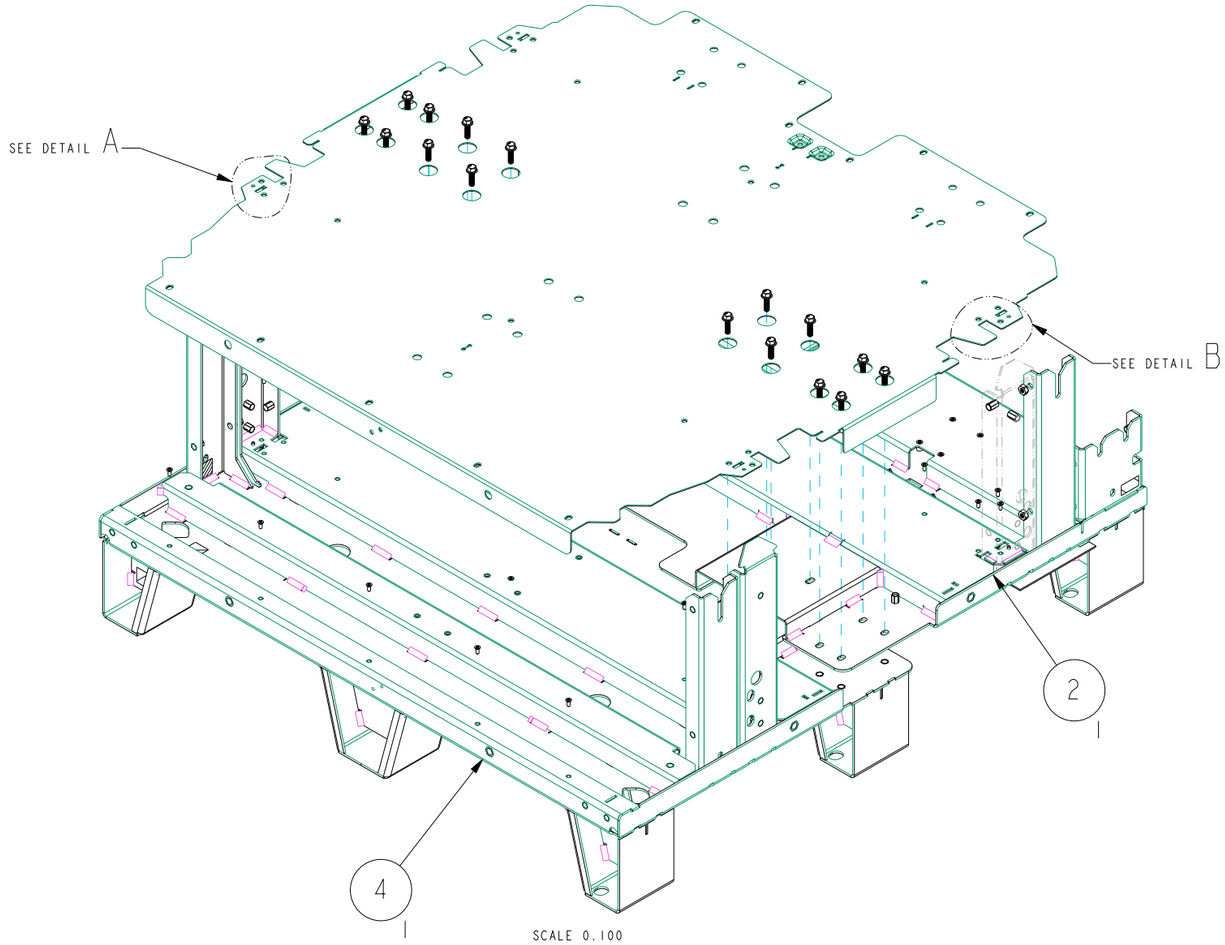
1. MATERIAL: MULTIPLE_MATERIALS
 FINISH: MULTIPLE

2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES.
 DIMENSIONS MARKED CTF WILL BE MEASURED DURING CpK.

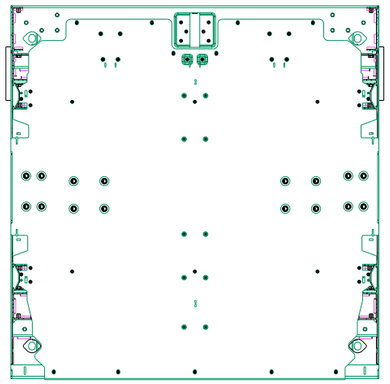
3. FINISHED COMPONENTS (PAINTED, PLATED, RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS, ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439.

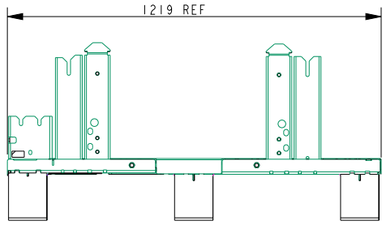
5. REFERENCE DRAWINGS: Na

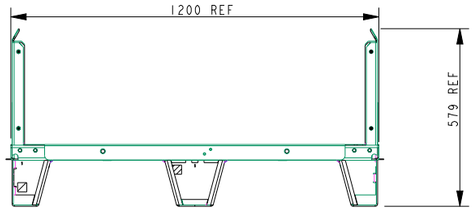
| REV. | CHANGE | ECN | DATE | NAME | ZONE |
|---|---|---|---|---|---|
| A | INITIAL | | 30/03/26 | BB | |

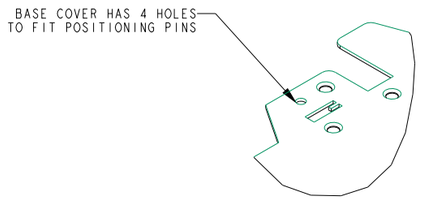



SCALE 0.100

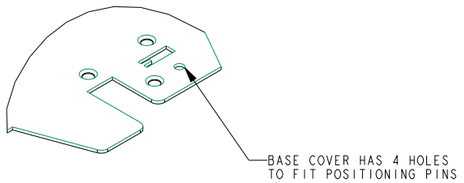





DETAIL A
SCALE 0.300




DETAIL B
SCALE 0.300

| ITEM | QTY | DESCRIPTION | PART No. | DRWG No. |
|---|---|---|---|---|
| 6 | 2 | T.S.F. NUTSERT BHOFF 34367060045 M6 | 432451 | 34367060045 |
| 5 | 29 | SCREW/17046/M5X12/TORX/T25 | 248273 | 248273 |
| 4 | 1 | FRONT BASE ASM | 402866 | C36805 |
| 3 | 16 | BOLT M8 x 30, Toothed / Serrated Flange Grd. 10.9 | 405649 | C35663 |
| 2 | 1 | BASETRAY REAR SECTION ASM | 402871 | C36441 |
| 1 | 1 | BASETRAY COVER OVER 1.2M PNT | 402864 | C36999.PNT |

BILL OF MATERIALS FOR BASETRAY 1219MM X 1200MM BASETRAY ASM PART NO. 402863

Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 156.2 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD, UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.05 @ A3

MATERIAL [.1] THK'

DESCRIPTION AQUATRON META

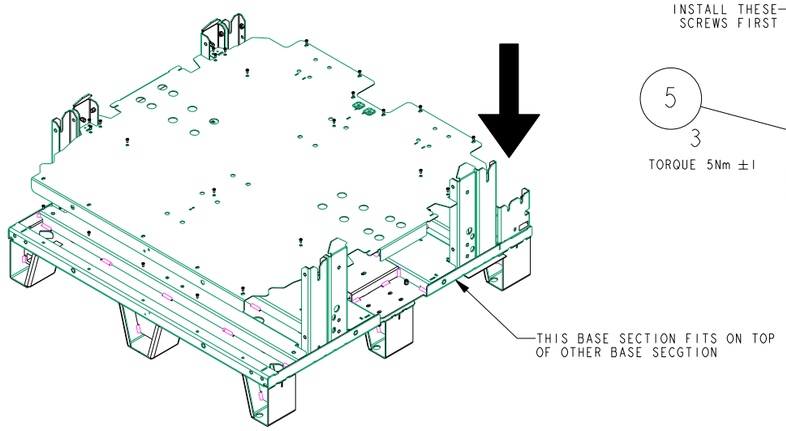
BASETRAY 1219MM X 1200MM BASETRAY ASM

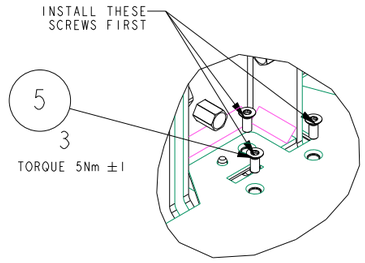
DWG No C36531

A

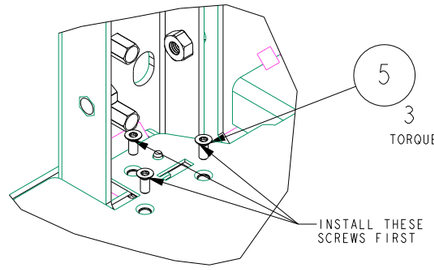
1 OF 2

# STAGE 1
## INSTALLING COVER

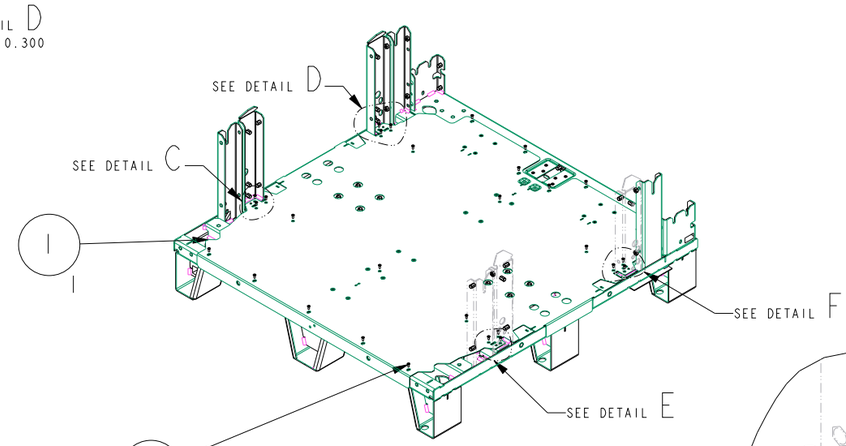


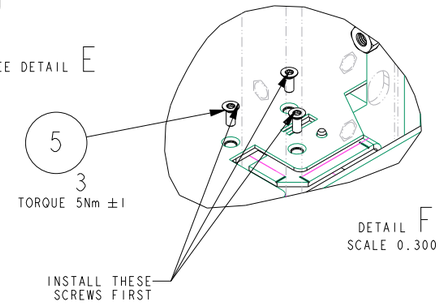




DETAIL C
SCALE 0.300

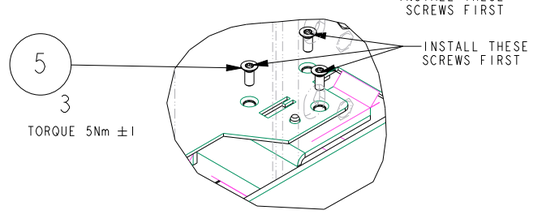



DETAIL D
SCALE 0.300



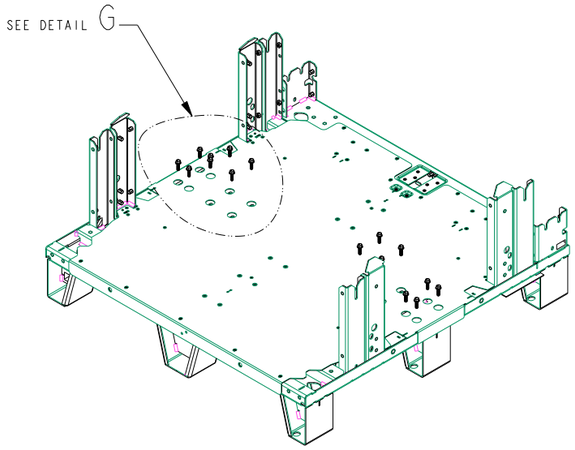



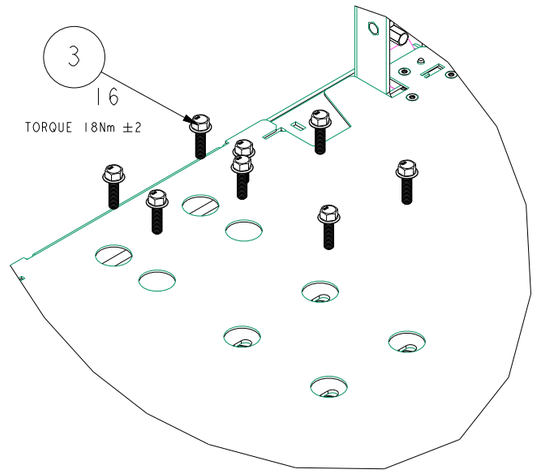

DETAIL F
SCALE 0.300




DETAIL E
SCALE 0.300

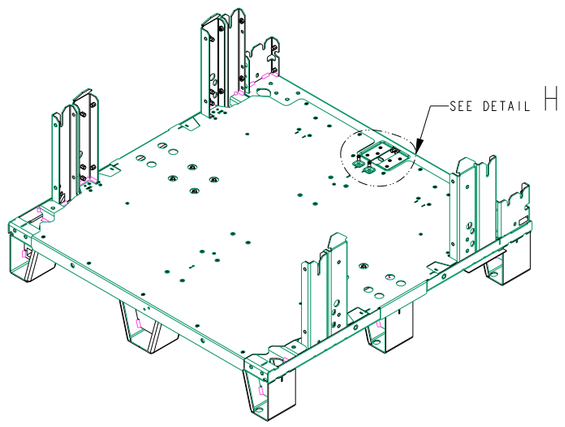
# STAGE 2
## STRUCTURAL SCREWS

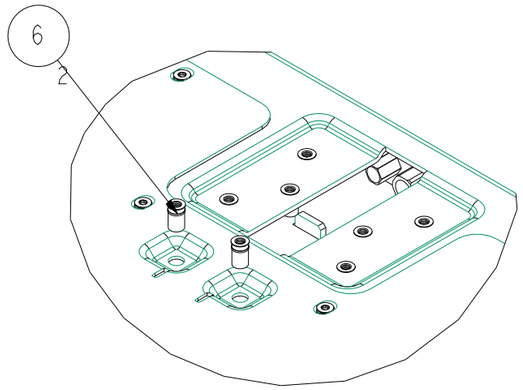



DETAIL G
SCALE 0.200
(BOTH SIDES)

# STAGE 3
## RIVETS FIXING




DETAIL H
SCALE 0.300

| | | |
|---|---|---|
| SCALE 0.05 @ A3 | | |
| MATERIAL | | |
| DESCRIPTION | AQUATRON | META |
| BASETRAY 1219MM X 1200MM BASETRAY ASM | | |
| DWG No C36531 | | ISS. A |
| Cont'd | | |
| DRAWING SHEET 2 OF 2 | | |